

Specification	Models	ATL 25	ATL 32	ATL 36	ATL 42	ATL60
Maximum Bar Capacity	mm round	25	32	36	42	60
	Hex	22	28	32	36	52
	Square	18	25	28	29	42
3 Jaw Chuck external	mm				110	110
Hydraulic Operated						
Maximum Chucking Diameter						
External	mm			90	90	90
Internal	mm			100	100	100
Maximum Diameter of work Piece	mm			115	115	115
Maximum Turret stroke	mm	70	80	105	105	105
Maximum traverse longitudinal slide	mm	70	80	100	100	100
Maximum travel of Front & Rear Slides	mm	20	30	40	40	50
Diameter tools Bores	mm	19.05	19.05	25.4	25.4	25.4
Number of turret tools		4	6	6	6	6
Spindle speeds	R.P.M	17 - 4065	220 - 3000	165 - 1580	165 - 1580	165 - 1580
Number of spindle speeds		16	16	16	16	16
Number of time cycles		41	41	41	41	41
Quick Retracting Stroke	mm		40	50	50	50
Range of time cycles	Seconds	02/05/40	02/05/40	04/01/60	04/01/60	04/01/60
Out indexing time	Pcs./Hours	15 - 1394	15 - 1394	09/30/95	09/30/95	09/30/95
	Seconds	0.5	0.7	0.85	0.85	0.85
Drive Motors Capacity						
Spindle	K.W.	1.2 / 1.6	1.2 / 1.6	2.2 / 3.7	2.2 / 3.7	3.7 / 5.5
Feed	K.W.	0.75	0.75	0.75	0.75	0.75
Turret	K.W.	0.18	0.18	0.18	0.18	0.18
Coolant	K.W.	0.07	0.07	0.07	0.07	0.07